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15329

D119-796-021
Job Sheet 193234



Part No: D119-796-021

Job Qty: 1 pcs

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15329

Due Date: 9/2/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1		9/2/19	0.00	0.00	Packaging 1 - 1		
		pcs					Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S196561



Part: D119-796-021

Job No: 193234

Serial No/Batch: S196561

Revision: A / G

Inspector:

Exp Date:

Instructions: TC STC SH14-45-Issue 1, FAA STC SR03504NY 15/01/28, EASA ;

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Handfinish - 4-1-Assembly-B4B	1 pcs	9/2/19	0.00 6.25	Handfinish - 4 - 1 - B4B	
	sf				Handfinish - 4 - 10 - B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
120	QC 5	1 pcs	9/2/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
125	Packaging 1-1 - Pick Kit - B4B	1 pcs	9/2/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	

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					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
127	QC 4	1	9/2/19	0.00 0.00	QC 4 - 28	
		pcs			QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	1	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	1	9/2/19	0.00 0.00	QC 21 - FG - 21	
		pcs			QC 21 - FG - 70	

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Part Op 100 - Pick Kit - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
 Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: _____ 2-INSTALL
 DECAL D2729-4
 120 - QC5- Inspect part completeness to step on W/O
 125 - Pick Kit
 127 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5143729
AN3C50A	Bolt	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5169956
AN4C6A	Bolt	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	5174255
D2652	Bushing	48 pcs (48 ea)	100-Packaging 1 - Pick Kit	5148412x6
D3407-041	Tow Ring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5175577
D3417-5	Washer	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5163235
D3456-1	Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5128864
D3672-3	Washer, Phenolic	48 pcs (48 ea)	100-Packaging 1 - Pick Kit	5175816
D3672-7	Washer, Phenolic	48 pcs (48 ea)	100-Packaging 1 - Pick Kit	5131568
D3883-1	Saddle, Outboard LH	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5144800
D3883-2	Saddle, Outside RH	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5145655
D3884-1	Saddle, Inside LH	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5142246
D3884-2	Saddle, Inside RH	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5168237
D3886-041	Lug Assembly	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5146051
MS21043-3	Nut	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	5181801
MS21043-4	Nut	26 Ea (26 ea)	100-Packaging 1 - Pick Kit	5144558
MS21043-5	Nut	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5156842
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5186308
MS21920-28	Clamp	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5167736x1517
NAS1149C0332R	Washer	24 Ea (24 ea)	100-Packaging 1 - Pick Kit	5174158
NAS1149C0432R	Washer	48 Ea (48 ea)	100-Packaging 1 - Pick Kit	5155658
NAS1149C0532R	Washer	16 Ea (16 ea)	100-Packaging 1 - Pick Kit	5106872
139x89x35crate	Agusta Crate	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5050116
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 Ea (2 ea)	110-Handfinish - 4-1-Assembly-B4B	5150699
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	5176296
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 pcs (1 ea)	110-Handfinish - 4-1-Assembly-B4B	5172807
				5196029

5150699

5176296

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	139x89x35crate	1	9	0
	AN3C46A	8	193	0
	AN3C50A	16	87	0
	AN4C6A	24	414	0
	D2652	48	481	0
	D3407-041	2	19	0
	D3417-5	4	112	0
	D3456-1	2	161	0
	D3672-3	48	10,620	0
	D3672-7	48	741	0
	D3883-1	2	11	0
	D3883-2	2	9	0
	D3884-1	2	7	0
	D3884-2	2	8	0
	D3886-041	4	6	0
	MS21043-3	24	1,122	0
	MS21043-4	26	912	0
	MS21043-5	8	248	0
	MS21250-05048	8	0	0
	MS21920-28	2	41	0
	NAS1149C0332R	24	4,191	0
	NAS1149C0432R	48	1,708	0
	NAS1149C0532R	16	300	0
110-Handfinish - 4-1-Assembly-B4B	D119-646-041	2	4	0
	D119-796-151	1	1	0
	D119-796-251	1	1	0

Part Specifications

Specifications could not be found.